



US006292784B1

**(12) United States Patent**  
**Martin et al.****(10) Patent No.: US 6,292,784 B1**  
**(45) Date of Patent: \*Sep. 18, 2001****(54) ON-TIME DELIVERY, TRACKING, AND REPORTING****(75) Inventors:** Doreen J. Martin; Guy M. Givens, both of Boise; Justin D. Kuttler, Meridian, all of ID (US)**(73) Assignee:** Micron Technology, Inc., Boise, ID (US)**(\*) Notice:** Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

This patent is subject to a terminal disclaimer.

**(21) Appl. No.:** 09/471,962**(22) Filed:** Dec. 23, 1999**Related U.S. Application Data****(63)** Continuation of application No. 09/309,060, filed on May 10, 1999, now Pat. No. 6,029,140, which is a continuation of application No. 09/137,651, filed on Aug. 20, 1998, now Pat. No. 5,960,408, which is a continuation of application No. 08/794,155, filed on Feb. 3, 1997, now Pat. No. 5,809,479, which is a continuation of application No. 08/278,183, filed on Jul. 21, 1994, now abandoned.**(51) Int. Cl.<sup>7</sup>** ..... G06F 17/60**(52) U.S. Cl.** ..... 705/11; 705/28; 705/29**(58) Field of Search** ..... 705/1, 11, 22, 705/28, 29**(56) References Cited****U.S. PATENT DOCUMENTS**

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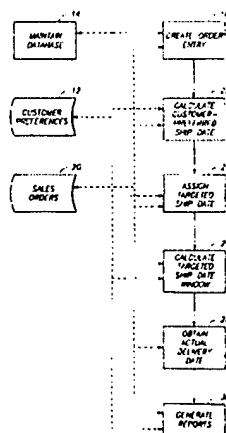
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*Primary Examiner*—Tariq R. Hafiz*Assistant Examiner*—D. Robertson**(74) Attorney, Agent, or Firm**—Wells, St. John, Roberts, Greogory & Matkin, P.S.**(57) ABSTRACT**

A computer system is programmed for setting and reporting product delivery dates. The invention includes a step of maintaining a customer preferences database having delivery and reporting preferences for individual customers. The preferences include preferred early and late delivery limits, preferred performance measurement species, and desired advance delivery times. The invention further includes a step of creating a customer order entry for a particular customer. The customer order entry includes a customer-requested delivery date supplied by the customer. A customer-preferred ship date is calculated for the customer order entry based at least in part upon the customer-requested delivery date and at least in part upon the particular customer's specified desired advance delivery time. The customer order entry is then routed to an order scheduler. The computer system shows the order scheduler the calculated customer-preferred ship date and obtains a targeted ship date for the customer order entry from the order scheduler. The system is programmed to then calculate a targeted ship date window based upon the targeted ship date and the particular customer's preferred early and late delivery limits. On-time product delivery statistics are generated for individual customers in accordance with the individual customers' specified preferred performance measurement species.

**33 Claims, 1 Drawing Sheet**

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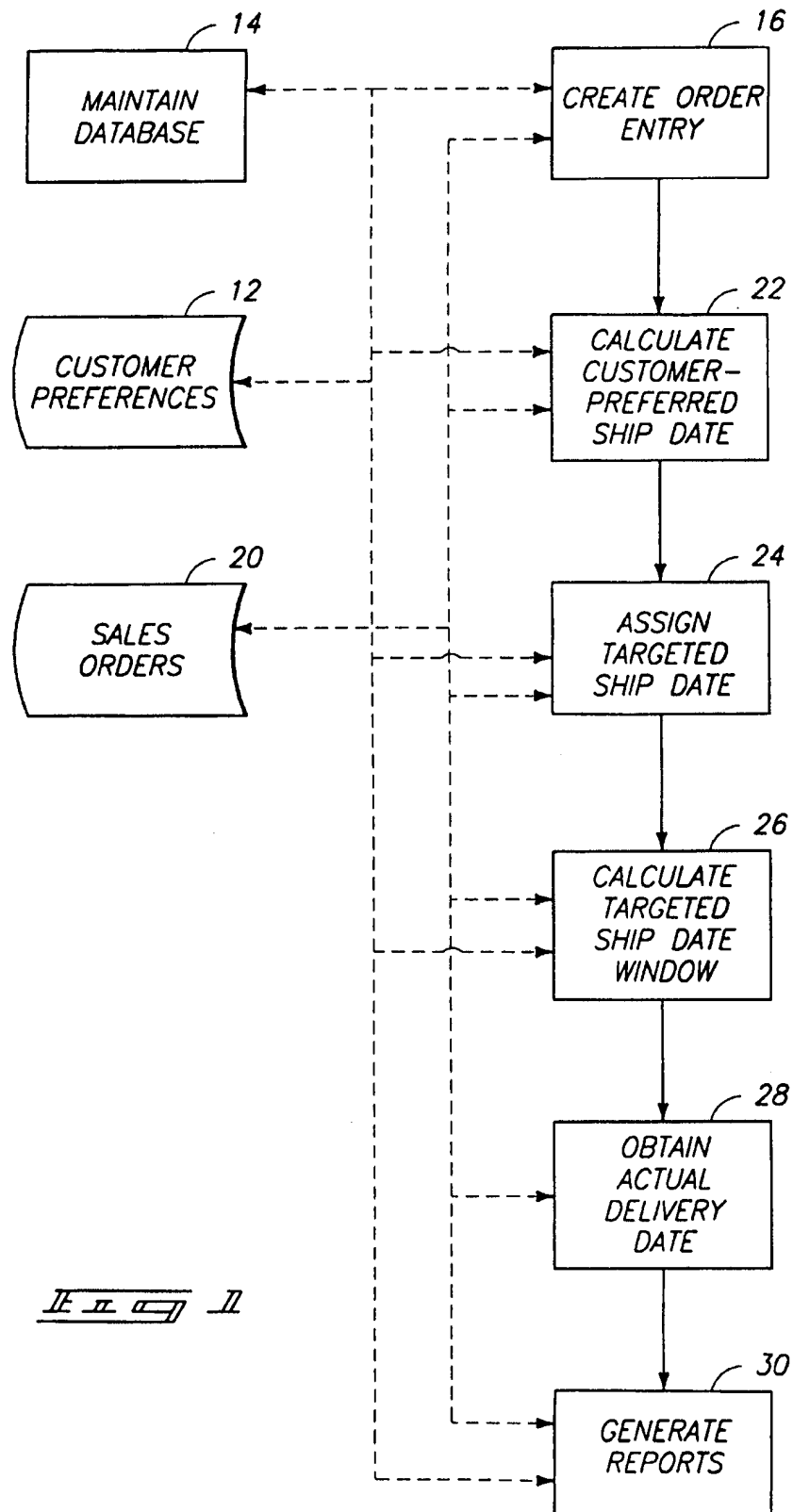
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## ON-TIME DELIVERY, TRACKING, AND REPORTING

### CROSS REFERENCE TO RELATED APPLICATION

This is a Continuation of U.S. patent application Ser. No. 09/309,060, filed May 10, 1999 is now U.S. Pat. No. 6,029,140, and titled "On-Time Delivery, Tracking and Reporting", which in turn is a Continuation of U.S. patent application Ser. No. 09/137,651, filed Aug. 20, 1998, now U.S. Pat. No. 5,960,408, which in turn is a Continuation of U.S. patent application Ser. No. 08/794,155, filed Feb. 3, 1997, now U.S. Pat. No. 5,809,479, which in turn is a Continuation of U.S. patent application Ser. No. 08/278,183, filed Jul. 21, 1994, now abandoned.

### TECHNICAL FIELD

This invention relates to customer order entry and delivery tracking systems.

### BACKGROUND OF THE INVENTION

Service quality has become almost as important to many customers as the quality of supplied goods. More and more, customers tend to make purchasing decisions based upon service performance of suppliers. Thus, it has become very important for suppliers to evaluate their own service performance and to provide the results of such evaluations to customers. Suppliers and their customers often cooperate to evaluate service performance.

On-time product delivery is an important service component of many high-volume supply businesses. A customer typically orders a product for delivery on a specified date. The customer expects that the delivery will be no later than that date. However, the customer also does not want the delivery to be too early. The customer considers the delivery to be on time only if it is within an on-time window.

Each customer typically uses its own criteria to calculate the on-time window. For instance, one customer might consider a delivery to be on time if it is no earlier than five days and no later than one day from the requested delivery date. Another customer might consider a delivery to be on time if it is no earlier than four days and no later than the requested delivery date. The fact that each customer uses its own criteria makes it difficult for a supplier to evaluate its own performance. In fact, there are several other variable criteria which make the task of evaluation even more difficult for the supplier.

For instance, different customers use different performance measurement species or calculation units in calculating delivery performance. One customer might use dollar amounts as the measurement species. In such a case, an on-time evaluation would compare the dollar value of on-time items with the dollar value of items which were not on time. Another customer might use product units as a measurement basis. The on-time evaluation would indicate the number of product units delivered on time compared to the number of product units delivered too early or late. A third customer might use order line items or discrete shipments as a statistical calculation basis. The on-time evaluation would indicate the number of on-time shipments compared to the number of other shipments. Variations or averages based on the above schemes might also be used. Furthermore, some customers allow partial on-time credit for partial shipments, while other customers consider a particular order to be late if any part of the order is delivered late.

As another example of varying customer evaluation criteria, some customers equate a "delivery date" with an actual ship date. When such customers request a particular delivery date, they are referring to the day the shipment leaves the supplier's dock. Other customers equate the "delivery date" with the dock date—the date the shipment actually arrives at the customer's dock.

As a further specific example, certain companies might include weekends and holidays in their early and late calculations, while other companies exclude weekends and holidays. Other variable on-time evaluation criteria, not discussed, can of course be used by individual companies.

The highly variable nature of the criteria used to evaluate supplier performance and to compile on-time delivery statistics makes it very difficult for a supplier to either perform to the customers' varying expectations or to even evaluate whether performance expectations are being met. The invention described below addresses this problem. The invention helps a supplier set targeted delivery dates and goals within each customer's expectations, while also providing a statistical analysis of on-time deliveries in accordance with each customer's own evaluation preferences.

### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a computer flow chart and system diagram which illustrates a preferred embodiment of the invention. Solid lines indicate process flow. Dashed lines indicate data transfer between specific processes and physical data storage devices.

### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

This disclosure of the invention is submitted in furtherance of the constitutional purposes of the U.S. Patent Laws "to promote the progress of science and useful arts." U.S. Constitution, Article 1, Section 8.

The invention is an on-time delivery tracking and reporting computer system which maintains customer order and delivery information. The computer system implements a method of both setting and reporting product delivery dates in accordance with individual customers' expectations. The computer system includes a conventional data processor which is programmed using conventional programming techniques to perform the functions described below. The programmed data processor thus forms means for accomplishing the described functions.

FIG. 1 is a flow chart and system diagram showing a preferred embodiment of the invention. The invention includes a customer preferences database 12 having delivery and reporting preferences for individual customers of a particular supplier. The invention also includes an independent step 14 of maintaining customer preferences database 12. Database maintenance is typically performed by customer service representatives of the supplier, from within the supplier's order processing computer system.

The delivery and reporting preferences contained within database 12 include preferred early and late delivery limits, preferred performance measurement species, and desired advance delivery times. The early and late delivery limits specify, for individual customers, on-time windows relative to delivery dates which are requested or expected by the individual customers. The preferred performance measurement species indicate, for individual customers, the customer-preferred bases for statistical measurements—whether the customers measure performance in terms of

dollars, units, line items, or shipments. The desired advance delivery times indicate, for individual customers, the number of days by which the customers prefer their orders to be early. For instance, a particular customer might specify early and late delivery limits of five and zero days respectively. However, the customer might prefer a delivery date of two days early. The desired advance delivery time indicates this preference.

Customer preferences database 12 further includes ship/dock flags for individual customers to indicate whether said customers consider delivery dates for particular products to be ship dates (the dates the products leave the suppliers' sites) or dock dates (the dates the products arrive at the customers' sites). Days-in-week variables in the delivery and reporting preferences specify the number of days counted in each week by particular customers. These variables are generally used to indicate whether particular suppliers count weekends in their on-time calculations.

The delivery and reporting preferences of database 12 also include partial shipment allowed flags for respective customers, indicating whether the customers give credit for on time delivery of partial shipments. The delivery and reporting preferences further include customer-preferred reporting periods, indicating the preferred reporting intervals for individual customers.

Other customer preferences might also be included in database 12, indicating such information as whether customers will allow rescheduling of shipments, calendar holidays for each customer, and/or calendar holidays for the supplier. Customer preferences database 12 will preferably be updated at least once every year for each customer, or as otherwise determined to be needed. The system is programmed to prompt customer service representatives whenever updating is needed, based upon programmed updating periods which are initially specified by the customer service representatives.

The preferred embodiment of the invention includes a step 16 of creating a customer order entry for a particular customer. The computer system is programmed to reference customer preferences database 12 during the order entry process to set preferable delivery dates for individual customers. These dates are based upon customer-requested delivery dates supplied by the customers. Individual customer order entries are created and stored in a sales orders database 20.

The invention includes a step 22 of calculating a customer-preferred ship date for the customer order entry based at least in part upon the customer-requested delivery date and at least in part upon the particular customer's specified preferences as maintained in customer preferences database 12. More specifically, step 22 includes a step of subtracting the customer's desired advance delivery time from the customer-requested delivery date to arrive at the customer-preferred ship date. Step 22 also includes checking the customer's ship/dock flag, and then pre-dating the customer-preferred ship date if the customer's ship/dock flag indicates that the particular customer considers a delivery date to be a dock date rather than a ship date. The customer-preferred ship date would be pre-dated in this case by the expected shipping time requirements to the customer's site. The resulting customer-preferred ship date would represent the date the customer order would have to leave the supplier's site to arrive at the customer's site on the date preferred by the customer.

The information entered so far relates only to the customer's requested delivery dates. In some cases, it might not

be possible for the supplier to meet a requested or preferred date. Accordingly, the customer order entry is routed to a human order scheduler for assignment of a targeted ship date, as indicated in FIG. 1 by block 24. Based upon the information contained in customer preferences database 12 and sales orders database 20, the computer system is programmed to show the order scheduler the calculated customer-preferred ship date and to obtain from the scheduler a targeted ship date for the customer order entry. This date may or may not correspond to the customer-preferred ship date. Regardless, all dates are recalculated based on the targeted ship date, and a customer-expected delivery date is established in sales orders database 20 and communicated to the customer. The customer-expected delivery date accounts for customer preferences variables as discussed above. More specifically, the customer-expected delivery date is calculated by adding a shipping delay to the targeted ship date, depending on the status of the customer's ship/dock flag, and by also adding the customer's desired advance delivery time to the targeted ship date.

In a further step 26, the computer system is programmed to calculate a targeted ship date window based upon the targeted ship date and the particular customer's preferred early and late delivery limits. The targeted ship date window is obtained by simply subtracting and adding, respectively, the early and late delivery limits from the targeted ship date. The targeted ship date window gives the range of actual ship dates which will result in an on time delivery to the customer, based upon the customer's own rules. The sales order entries, including targeted ship dates, are thus completed with information obtained both from each order entry and from information stored on a long-term basis in customer preferences database 12.

As an example of the order entry process, suppose a customer requests delivery of a shipment on March 17. The customer preferences database for that customer indicates early and late delivery limits of four and zero days, respectively. Delivery dates are specified in terms of dock dates, as indicated by the customer's ship/dock flag. The customer's desired advance delivery time indicates that the customer prefers deliveries to be two days early. Order entry personnel select 2nd day air delivery.

The order is routed to a scheduler who is shown a customer-preferred shipment date of March 13, which accounts for two day delivery and the customer's desired advance delivery time of two days. The scheduler realizes that the shipment cannot be made on that date, and enters a targeted ship date of March 22. A customer-expected delivery date of March 26 is then calculated by adding the delivery delay and the customer's desired advance delivery time to the targeted ship date. The customer-expected delivery date is communicated to the customer, which then uses this date for purposes of on-time measurements.

Once delivery has taken place, the computer system is programmed in a step 28 to obtain actual delivery dates for each shipment. If ship dates are being used as delivery dates by a particular customer, ship dates as obtained from the supplier's own records are used as delivery dates. If customer dock dates are being used instead as delivery dates, such dock dates can be obtained either from the customer or from the carrier. Electronic data interchange (EDI) can be used in either case to obtain the necessary data. The actual delivery dates are stored in sales orders database 20.

After obtaining delivery dates, the computer system in accordance with the invention is programmed in a step 30 to generate on-time product delivery statistics for individual

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customers. The determination of whether a particular product delivery is on time is based upon the customer-expected delivery date and upon the customer's preferred early and late delivery limits. Step 30 includes generating statistical reports for each customer. The reports are generated periodically, for each customer, based upon that customer's specified reporting periods. For instance, some customers might require weekly reports, while other customers desire only monthly reports.

Each report is formatted in accordance with an individual customer's specified preferred performance measurement species. For instance, if customer preferences database 12 indicates that a particular customer measures performance in terms of dollars, the report for that customer might appear as follows:

Total Dollar Shipments	\$1,000,000
On-time Shipments	\$700,000
Percentage On-Time	70%

However, if the same customer measures performance in terms of actual units, the report for that customer might appear as follows:

Total Units Shipped	300,000
On-time Units	200,000
Percentage On-Time	67%

If the customer measures performance in terms of shipments or line items, the report might appear as follows:

Total Shipments	10
On-time Shipments	8
Percentage On-Time	80%

The determination of whether a particular product delivery is on time is based upon the supplier's targeted ship date window when the customer's ship/dock flag indicates that that customer equates delivery dates with actual ship dates. When delivery dates specify dock dates, the determination is based upon a window calculated from the customer-expected delivery date and upon the early and late delivery limits. In either case, the determination is also based upon the customer's days-in-week variable. Furthermore, in compiling the reports, the computer system is programmed to count a partial delivery which is on time as a fraction of an on-time delivery if a customer's partial shipment allowed flag indicates that the customer allows partial on-time shipments to be counted in on-time statistics.

Once deliveries have been completed, it is also desirable to determine and document the reasons for any deliveries which were not on time. Accordingly, provisions are provided for recording reasons for late shipments or for shipments which have to be rescheduled.

The system and program described above allow a supplier to easily measure its performance using the same evaluation criteria used by its customers. This not only helps the supplier perform to the customer's expectations, but provides an additional service to customers in the form of on-time reports in the formats needed and actually used by the customers. Furthermore, the system allows the supplier

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to take advantage of customers' delivery windows. Rigid internal rules, which did not account for individual customers, had previously prevented this. It is anticipated that the system will increase supplier performance, particularly in allowing the supplier to provide a higher percentage of on-time deliveries.

In compliance with the statute, the invention has been described in language more or less specific as to structural and methodical features. It is to be understood, however, that the invention is not limited to the specific features shown and described, since the means herein disclosed comprise preferred forms of putting the invention into effect. The invention is, therefore, claimed in any of its forms or modifications within the proper scope of the appended claims appropriately interpreted in accordance with the doctrine of equivalents.

What is claimed is:

1. A method of maintaining customer order and delivery information, the method comprising:

storing ship/dock information for respective customers to indicate whether the customers consider delivery dates for particular products to be ship dates or dock dates; storing desired advance delivery times for individual customers;

creating a customer order entry for a particular customer, the customer order entry including a customer-requested delivery date supplied by the particular customer;

calculating a customer-preferred ship date for the customer order entry based at least in part upon the customer-requested delivery date and the desired advance delivery time for the customer;

communicating the calculated customer-preferred ship date to a human order scheduler;

obtaining a targeted ship date for the customer order entry from the order scheduler; and

calculating a customer expected delivery date by adding data representing anticipated shipping delay to the targeted ship date, taking into consideration whether the customer defines delivery dates to be ship dates or dock dates, and by also adding the customer's desired advance delivery time to the targeted ship date.

2. A method of maintaining customer order and delivery information as recited in claim 1, the method further comprising storing preferred performance measurement species for individual customers, and generating on-time product delivery statistics for individual customers in accordance with the individual customers' specified preferred performance measurement species.

3. A method of maintaining customer order and delivery information as recited in claim 1, the method further comprising storing days-in-week variables for individual customers, and determining whether the product delivery is on-time based at least in part upon the customer's days-in-week variable.

4. A method of maintaining customer order and delivery information as recited in claim 1, the method further comprising storing partial shipment allowed flags for individual customers, and counting a partial delivery which is on time as a fraction of an on-time delivery if a customer's partial shipment allowed flag indicates that said customer allows partial on-time shipments to be counted in on-time statistics.

5. A method of maintaining customer order and delivery information as recited in claim 1, the method further comprising storing reporting periods for individual customers, and generating on-time product delivery statistics periodically.

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cally for a particular customer based upon that customer's specified reporting periods.

6. A method of maintaining customer order and delivery information as recited in claim 1, the method further comprising obtaining actual dock dates for individual product deliveries, wherein determining whether the particular product delivery is on time is based upon that delivery's actual dock date.

7. A method of maintaining customer order and delivery information as recited in claim 1, the method further comprising obtaining actual dock dates for individual product deliveries through electronic data interchange, wherein determining whether the particular product delivery is on time is based upon that delivery's actual dock date.

8. A method of setting and reporting product delivery dates, the method comprising:

storing, in a computer usable medium, preferences for an individual customer, said preferences including preferred early and late delivery limits, and data indicating whether the customer defines delivery dates to be ship dates or dock dates;

creating a customer order entry for the customer, said customer order entry including a customer-requested delivery date supplied by the customer;

calculating a customer-preferred ship date for the customer order entry based at least in part upon the customer-requested delivery date;

routing the customer order entry and the calculated customer-preferred ship date to a human order scheduler;

obtaining a targeted ship date for the customer order entry from the order scheduler;

calculating a targeted ship date window based upon the targeted ship date and the particular customer's preferred early and late delivery limits; and

calculating a customer expected delivery date by adding data representing anticipated shipping delay to the targeted ship date, and taking into consideration whether the customer defines delivery dates to be ship dates or dock dates.

9. A method of setting and reporting product delivery dates as recited in claim 8 and further comprising generating on-time product delivery statistics by determining whether a particular product delivery is on time based upon the customers' preferred early and late delivery limits.

10. A method of setting and reporting product delivery dates as recited in claim 8 and further comprising storing days-in-week variables for the customer, and determining whether the product delivery is on-time based at least in part upon the customer's days-in-week variable.

11. A method of setting and reporting product delivery dates as recited in claim 8 and further comprising storing partial shipment allowed flags for the customer, and counting a partial delivery which is on time as a fraction of an on-time delivery if the customer's partial shipment allowed flag indicates that the customer allows partial on-time shipments to be counted in on-time statistics.

12. A method of setting and reporting product delivery dates as recited in claim 8 and further comprising storing reporting periods for the customer, and generating on-time product delivery statistics periodically for the customer based upon the customer's specified reporting periods.

13. A method of setting and reporting product delivery dates as recited in claim 8 and further comprising obtaining actual dock dates for a product delivery.

14. A method of maintaining customer order and delivery information, the method comprising:

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storing preferences for a customer in a database, the preferences including preferred early and late delivery limits, and data to indicate whether the customer considers delivery dates for products to be ship dates or dock dates;

creating a customer order entry for the customer, the customer order entry including a customer-requested delivery date supplied by the customer;

calculating a customer-preferred ship date for the customer order entry based at least in part upon the customer-requested delivery date and at least in part upon the customer preferences for the particular customer;

forwarding the calculated customer-preferred ship date to a human order scheduler;

receiving a targeted ship date for the customer order entry from the order scheduler;

calculating a customer expected delivery date by adding data representing anticipated shipping delay to the targeted ship date, taking into consideration whether the customer defines delivery dates to be ship dates or dock dates; and

determining whether a particular product delivery is on time, based upon the particular customer's preferred early and late delivery limits.

15. A method of maintaining customer order and delivery information as recited in claim 14 and further comprising storing days-in-week variables for the customer, and determining whether the product delivery is on-time based at least in part upon the customer's days-in-week variable.

16. A method of maintaining customer order and delivery information as recited in claim 14 and further comprising storing partial shipment allowed flags for the customer, and counting a partial delivery which is on time as a fraction of an on-time delivery if the customer's partial shipment allowed flag indicates that the customer allows partial on-time shipments to be counted in on-time statistics.

17. A method of maintaining customer order and delivery information as recited in claim 14 and further comprising storing reporting periods for the customer, and generating on-time product delivery statistics periodically for the customer based upon the customer's specified reporting periods.

18. A method of maintaining customer order and delivery information as recited in claim 14 and further comprising storing desired advance delivery times for individual customers, and calculating the customer-preferred ship date based at least in part upon the particular customer's specified desired advance delivery time.

19. A method of maintaining customer order and delivery information as recited in claim 14 and further comprising storing actual dock dates for individual product deliveries, and determining whether the particular product delivery is on time based upon that delivery's actual dock date.

20. A method of maintaining customer order and delivery information, the method comprising:

defining a customer preferences database having delivery and reporting preferences for individual customers, said preferences including preferred early and late delivery limits, preferred performance measurement species, and desired advance delivery times;

creating a customer order entry for a particular customer, said customer order entry including a customer-requested delivery date supplied by said particular customer; and

calculating a customer-preferred ship date for the customer order entry based at least in part upon the

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customer-requested delivery date and at least in part upon the particular customer's specified desired advance delivery time from the customer preferences database.

21. A method of maintaining customer order and delivery information as recited in claim 20, the method further comprising storing preferred performance measurement species for individual customers, and generating on-time product delivery statistics for individual customers in accordance with the individual customers' specified preferred performance measurement species.

22. A method of maintaining customer order and delivery information as recited in claim 21, the method further comprising obtaining actual dock dates for individual product deliveries, wherein generating on-time product delivery statistics for individual customers comprises determining whether the particular product delivery is on time is based upon that delivery's actual dock date.

23. A method of maintaining customer order and delivery information as recited in claim 21, the method further comprising obtaining actual dock dates for individual product deliveries through electronic data interchange, wherein generating on-time product delivery statistics for individual customers comprises determining whether the particular product delivery is on time is based upon that delivery's actual dock date.

24. A method of maintaining customer order and delivery information as recited in claim 21, the method further comprising storing days-in-week variables for individual customers, wherein generating on-time product delivery statistics for individual customers comprises determining whether the product delivery is on-time based at least in part upon the customer's days-in-week variable.

25. A method of maintaining customer order and delivery information as recited in claim 21, the method further comprising storing partial shipment allowed flags for individual customers, wherein generating on-time product delivery statistics for individual customers comprises counting a partial delivery which is on time as a fraction of an on-time delivery if a customer's partial shipment allowed flag indicates that said customer allows partial on-time shipments to be counted in on-time statistics.

26. A method of maintaining customer order and delivery information as recited in claim 20, the method further comprising storing reporting periods for individual customers, and generating on-time product delivery statistics periodically for a particular customer based upon that customer's specified reporting periods.

27. An article of manufacture including a computer usable medium having computer readable program code embodied therein to:

define a customer preferences database having delivery and reporting preferences for individual customers, said preferences including preferred early and late delivery limits, preferred performance measurement species, and desired advance delivery times;

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create a customer order entry for a particular customer, said customer order entry including a customer-requested delivery date supplied by said particular customer; and

calculate a customer-preferred ship date for the customer order entry based at least in part upon the customer-requested delivery date and at least in part upon the particular customer's specified desired advance delivery time from the customer preferences database.

28. An article of manufacture method of maintaining customer order and delivery information as recited in claim 27, the computer readable program code being further configured to cause storing of preferred performance measurement species for individual customers, and to generate on-time product delivery statistics for individual customers in accordance with the individual customers' specified preferred performance measurement species.

29. An article of manufacture method of maintaining customer order and delivery information as recited in claim 28, the computer readable program code being further configured to cause storing of days-in-week variables for individual customers, and wherein generating on-time product delivery statistics comprises determining whether the product delivery is on-time based at least in part upon the customer's days-in-week variable.

30. An article of manufacture as recited in claim 28, the computer readable program code being further configured to cause storing of partial shipment allowed flags for individual customers, and wherein generating on-time product delivery statistics comprises counting a partial delivery which is on time as a fraction of an on-time delivery if a customer's partial shipment allowed flag indicates that said customer allows partial on-time shipments to be counted in the on-time statistics.

31. An article of manufacture as recited in claim 27, the computer readable program code being further configured to cause storing of reporting periods for individual customers, and to generate on-time product delivery statistics periodically for a particular customer based upon that customer's specified reporting periods.

32. An article of manufacture as recited in claim 28, the computer readable program code being further configured to obtain actual dock dates for individual product deliveries, and wherein generating on-time product delivery statistics comprises determining whether the particular product delivery is on time based upon that delivery's actual dock date.

33. An article of manufacture as recited in claim 28, the computer readable program code being further configured to obtain actual dock dates for individual product deliveries through electronic data interchange, and wherein generating on-time product delivery statistics comprises determining whether the particular product delivery is on time is based upon that delivery's actual dock date.

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UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 6,292,784 B1  
DATED : September 18, 2001  
INVENTOR(S) : Doreen Martin et al.

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It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 10.  
Line 3, replace "supplier" with -- supplied --.

Signed and Sealed this

Ninth Day of April, 2002

Attest:

A handwritten signature in black ink, appearing to read "James E. Rogan", written over a horizontal line.

Attesting Officer

JAMES E. ROGAN  
Director of the United States Patent and Trademark Office